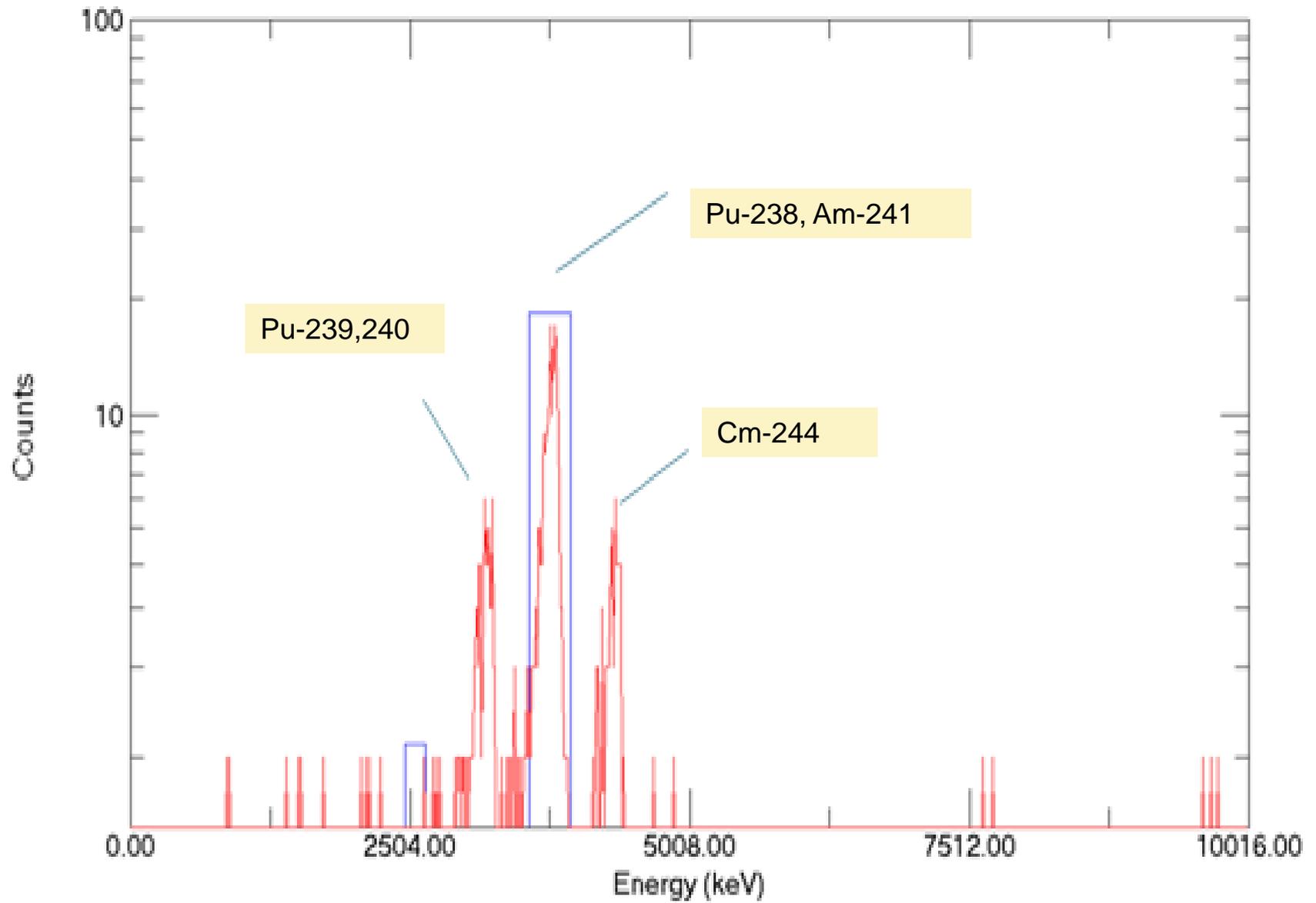
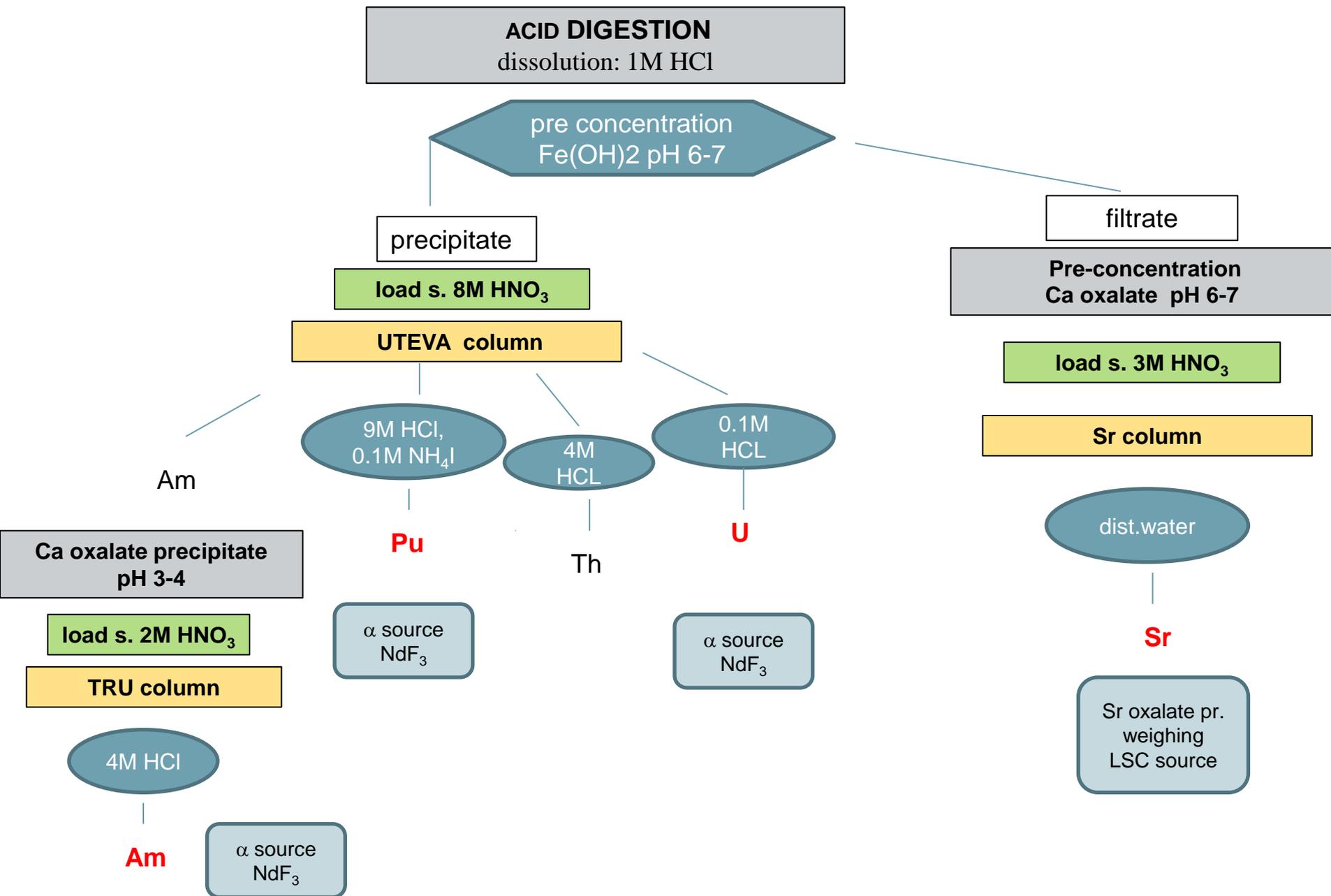




# **Determination of Am, Pu, U and Sr from large amount of waste samples originated from NPP**

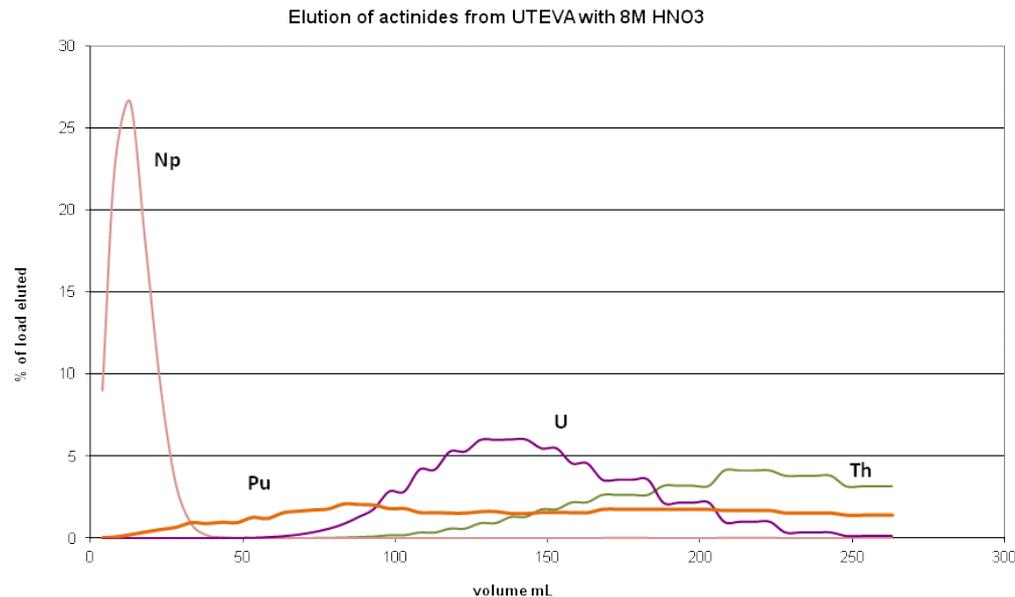
**Zsuzsa Molnár, Edit Bokori, Nóra Vajda  
(Radanal Ltd Hungary)**





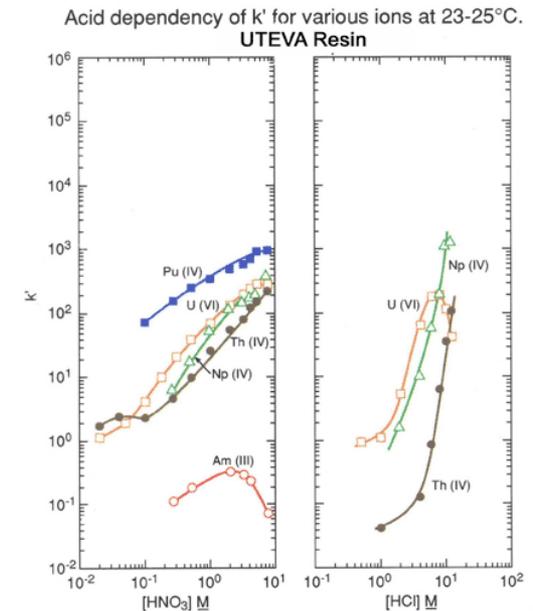
# Separation of actinides on UTEVA column from 8M HNO<sub>3</sub>

U(VI) and Pu(IV) are well retained on the column  
Am goes through the column  
Oxidation state of Pu?



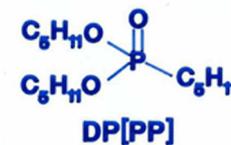
Am, Np are in the effluent,  
Pu is in different oxidation states

Figures 2 and 3



Horwitz, et al. (HP392)

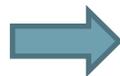
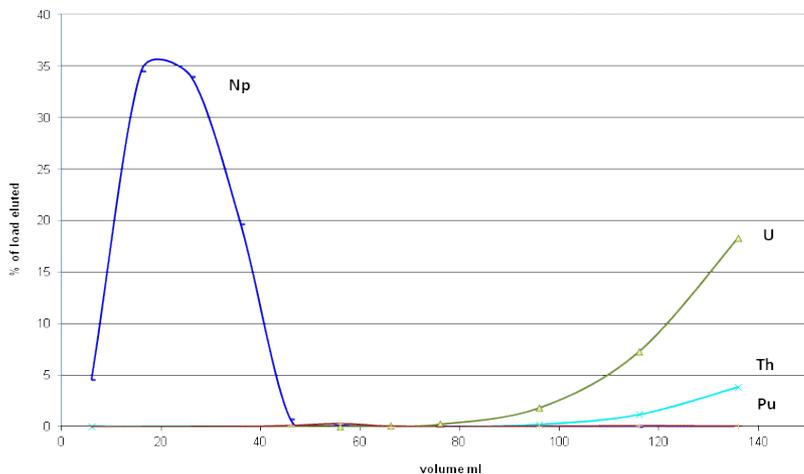
Figure 1



Dipentyl, pentylphosphonate  
(or Diethyl, ethylphosphonate - DEEP)

# Separation of actinides on UTEVA column from 8M HNO<sub>3</sub>/Fe(III)

Elution of actinides from UTEVA with 8M HNO<sub>3</sub> and Fe nitrate



Load: 8M HNO<sub>3</sub>/Fe(III)

UTEVA (34mm)

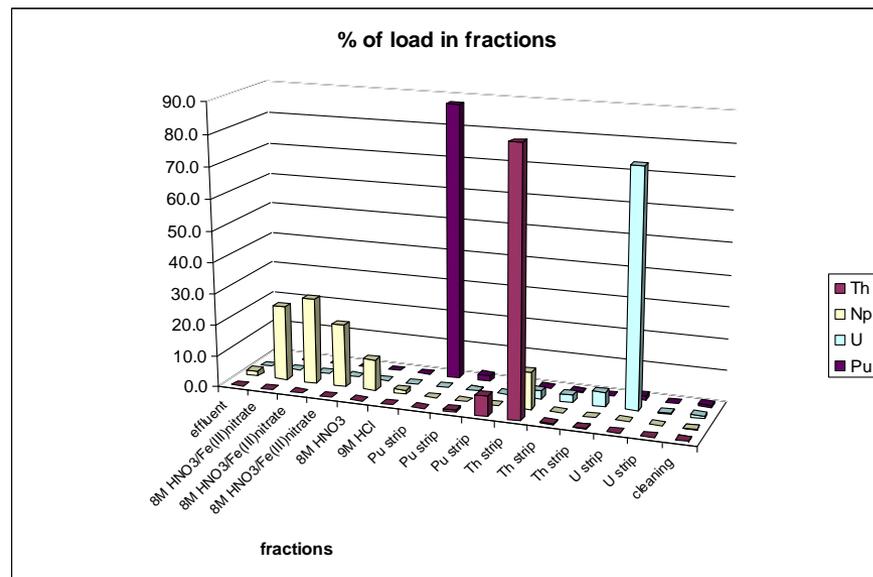
Pu strip: 9M HCl/0.1M NH<sub>4</sub>I

Th strip: 4M HCl

U strip: 0.1M HCl

U, Th and Pu are well retained  
 volume of loading solution could be more  
 than 50 ml

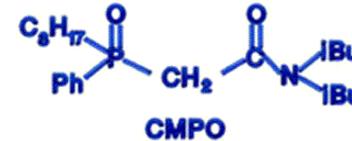
Am and Np are in the load solution



# Separation Am, Cm on TRU column

TRU resin for Am

Load solution after UTEVA column  
(Triskem method)



evaporation

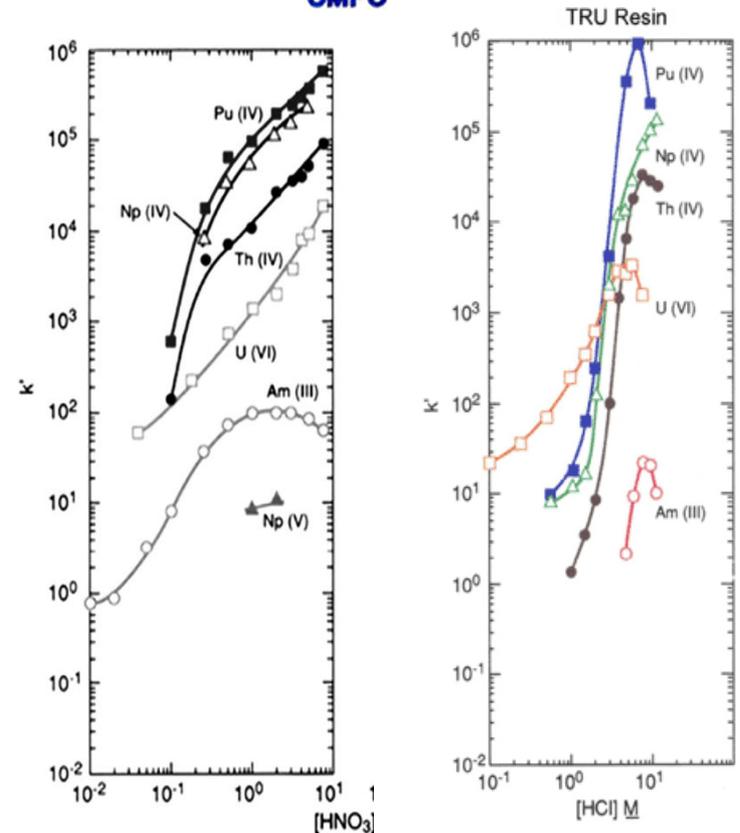
Ca oxalate precipitation pH 3-4

evaporation  
oxalate destruction

Load: 2M HNO<sub>3</sub> (ascorbic acid)

TRU column (34mm)

Am strip: 4M HCl



# Separation of Sr on Sr resin

Filtrate after  $\text{Fe}(\text{OH})_2$  precipitation

Ca-oxalate precipitation pH 5-6

0.5 g  $\text{CaCl}_2$   
filtrate

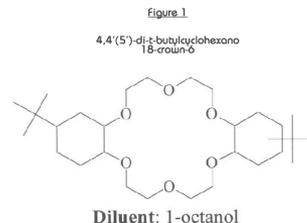
oxalate destruction

Load: 3M  $\text{HNO}_3$

Sr resin column (3g)

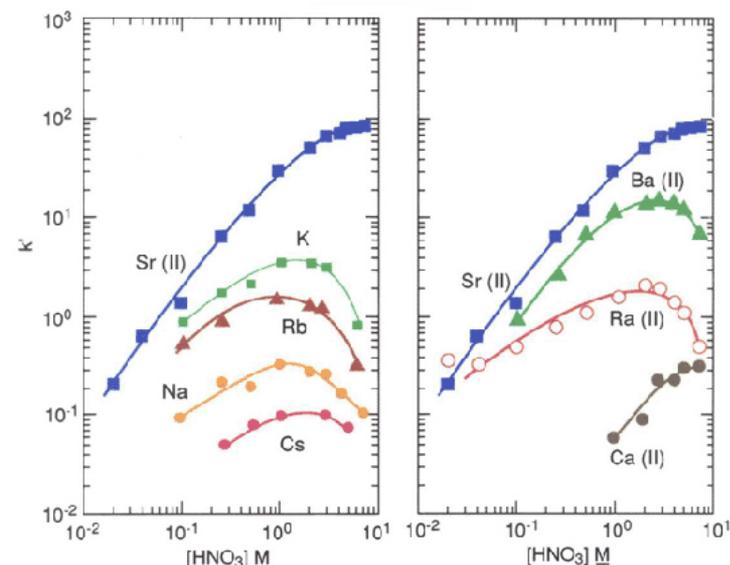
Sr strip: dist. water

determination chemical recovery by  
weighing Sr oxalate



Figures 2 and 3

Acid dependency of  $k'$  for various ions at 23-25°C.  
Sr Resin



Horwitz, et al., (HP092)

**Source preparation:**

$\alpha$  source: co-precipitation by  $\text{NdF}_3$

$\beta$  source: Sr-oxalate is dissolved in 2 ml of 1M  $\text{HNO}_3$ , add 10 ml of Prosafe HC

# Method validation

2013. Measurement of SRM

MAPEP -06-MaS15

Isotope	Measured		Reference value			z-score	prec. index %
	A Bq/kg	$\sigma$ Bq/kg	A Bq/kg	$\sigma$ Bq/kg			
U-238	35.3	+ 2.2	37.0	+ 3.8	0.4	11.9	
U-234	36.0	2.2	38.9	+ 4.5	0.6	13.2	
Pu-239,240	44.6	+ 2.7	45.9	+ 6.4	0.2	15.1	
Pu-238	53.0	2.9	57.9	+ 4.2	1.0	9.1	
Am-241	55.0	2.8	57.1	+ 5.5	0.3	10.8	
Criteria						$\leq 3$	$\leq 25\%$

Isotope	Sr-90 Bq/kg	$\sigma$	z-score	prec. index %
MAP1	298.95	14.22	0.33	14.5
MAP2	318.12	8.89	0.09	14.0
MAP3	287.66	9.56	0.60	14.1
MAP1 (2)	269.84	16.97	0.96	15.1
MAP2 (2)	293.42	7.00	0.47	13.9
MAP3 (2)	276.87	11.33	0.83	14.3
			$\leq 3$	$\leq 25\%$

# Where do we use the procedure?

- Measurement of **nuclear wastes** and processed wastes
- Determination of Sr and Pu isotopes in **ground water** samples  
(we analyse 70-80 l of water)  
procedure: Water goes through on-site cation exchanger
  - strip cations with HCl
  - coprecipitation of Pu with Fe(II)-hydroxide → UTEVA
  - coprecipitation of Sr with Ca oxalate → Sr resin
- Measurement of **environmental samples** as soils, aerosols etc.

# Some results

## Nuclear waste:

Sample code Isotope	H13-3		H13-4	
	A (Bq/l)	$\sigma$ (Bq/l)	A (Bq/l)	$\sigma$ (Bq/l)
U-234	2.55E+02	$\pm$ 3.48E+01	2.46E-01	$\pm$ 1.38E-02
U-235		$\leq$ 3.67E+01	3.51E-02	$\pm$ 4.90E-03
U-238	7.55E+01	$\pm$ 1.79E+01	1.06E-01	$\pm$ 8.15E-03
Pu-239,240	9.45E+03	$\pm$ 4.23E+02	2.71E-01	$\pm$ 2.75E-02
Pu-238	9.23E+03	$\pm$ 4.12E+02	2.98E-01	$\pm$ 2.93E-02
Am-241	1.16E+04	$\pm$ 5.25E+02	2.44E-01	$\pm$ 1.60E-02
Cm-244	1.27E+03	$\pm$ 1.32E+02	4.02E-02	$\pm$ 5.88E-03
Cm-242		$\leq$ 8.62E+01		$\leq$ 3.97E-03
Sr-90	1.73E+07	$\pm$ 1.22+06	1.03+02	$\pm$ 5.26+00

Two samples from 2013  
the concentrations are very different  
in the 1st case we analyzed „20  $\mu$ l” of  
the sample without pre-concentration

## Activity concentration of Sr-90 in ground water:

Sample	Volume (L)	Chem. recovery	<sup>90</sup> Sr Bq/l	$\sigma$ Bq/l	DL Bq/l
T2	76	62 %	8.47E-03 ±	2.64E-04	≤ 1.31E-04
T4	76	33 %	4.26E-04 ±	1.03E-04	≤ 2.38E-04
T14	78	57 %	2.45E-04 ±	5.96E-05	≤ 1.37E-04
T18	53.5	45 %			≤ 2.57E-04
T19	78.6	55 %	2.24E-03 ±	9.24E-05	≤ 1.39E-04
T39	70.8	41 %	4.10E-03 ±	3.64E-04	≤ 7.84E-04

## Activity concentration of Pu isotopes in ground water:

Sample	Chem. recovery	Volume (L)	Pu-239/240 Bq/l	Pu-238 Bq/l
T2	82%	119.2	≤ 3.07E-06	≤ 3.07E-06
T4	29%	160.6	≤ 9.99E-06	≤ 9.99E-06
T14	60%	163.4	≤ 4.46E-06	≤ 3.83E-06
T18	79%	114	≤ 2.44E-05	≤ 2.44E-05
T19	89%	163.4	≤ 2.00E-06	≤ 2.00E-06
T39	82%	117	≤ 4.63E-06	≤ 3.98E-06

Thank you for your attention